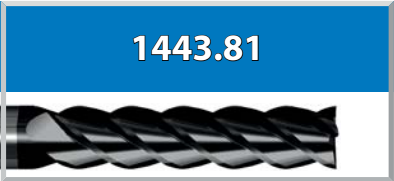




Steelken



DIN 844-B  
NORM

DIN 1835-B

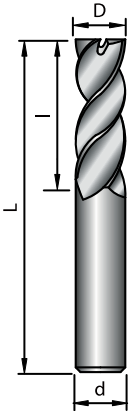
K PLUS

HSSE  
Co 8

SERIE  
L

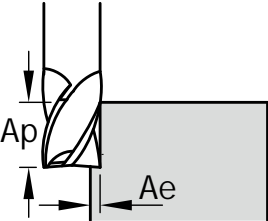
NK  
TYP

45°  
HELIX



Fresa frontal, 4 labios, 45°, larga - Corte al centro  
4 flute end mill, 45°, long - Center cut  
Fraise cylindrique en bout, 4 dents, 45°, longue - Coupe au centre  
Fresa cilíndrica frontal, 4 denti, 45°, lunga - Taglio al centro  
Langlochfräser, 4-schneidig, 45°, lang - Zentrumsschnitt  
Фреза 4-х зубая концевая с торцевой режущей частью, угол подъема спирали 45 град, длинная серия

| D   | d  | l  | L   | Z |          |
|-----|----|----|-----|---|----------|
| k10 | h6 |    |     |   | 1443.81. |
| 4   | 6  | 19 | 63  | 4 | 00400    |
| 5   | 6  | 24 | 68  | 4 | 00500    |
| 6   | 6  | 24 | 68  | 4 | 00600    |
| 8   | 10 | 38 | 88  | 4 | 00800    |
| 10  | 10 | 45 | 95  | 4 | 01000    |
| 12  | 12 | 53 | 110 | 4 | 01200    |
| 14  | 12 | 53 | 110 | 4 | 01400    |
| 15  | 12 | 53 | 110 | 4 | 01500    |
| 16  | 16 | 63 | 123 | 4 | 01600    |
| 18  | 16 | 63 | 123 | 4 | 01800    |
| 20  | 20 | 75 | 141 | 4 | 02000.20 |



Condiciones de corte  
Cutting conditions  
Conditions de coupe  
Condizioni di taglio  
Schnittbedingungen  
Режимы резания

| 1443.81                    |                |                     |        |    |                             |                  |    |    |                          |                          |
|----------------------------|----------------|---------------------|--------|----|-----------------------------|------------------|----|----|--------------------------|--------------------------|
| Acero Steel<br><1400 N/mm² | Inox Stainless | Fundición Cast iron | ALU Mg | Cu | Materiales sintéticos Fiber | Grafito Graphite | Ti | Ni | Acero Steel<br>45÷50 HRc | Acero Steel<br>50÷70 HRc |
| 😊                          | 😊              | 😊                   |        | 😊  |                             |                  | 😊  | 😊  |                          |                          |











