



uni
KenCut

6208.67



6248.67



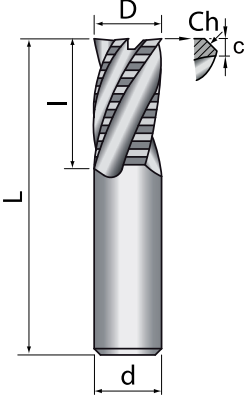
HM
MG 10

DIN
6527L
NORM

SERIE
N

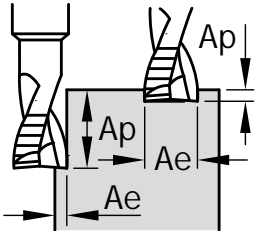
KENDU
TYP

28°÷31°
HELIX



Fresa frontal de semidesbaste, 4-6 labios - Corte al centro
Semi-roughing end mill, 4-6 flute – Center cut
Fraise cylindrique en bout, Semi-finition, 4-6 dents – Coupe au centre
Fresa cilindriche frontali per semi-sgrossatura, 4-6 denti – Taglio al centro
Schruppschlichtfräser, 4-6 Schneiden ungleicher Drallwinkel, Zentrumsschnitt
Фреза 4-6-и зубая полущерновая с торцовой режущей частью

| D | d | l | L | Z | c | Ch | 6208.67. | 6248.67. |
|-----|----|----|-----|---|------|------|----------|----------|
| h10 | h6 | | | | | 45° | | |
| 6 | 6 | 13 | 57 | 4 | 0,25 | 0,15 | 00600 | |
| 8 | 8 | 19 | 63 | 4 | 0,25 | 0,15 | 00800 | |
| 10 | 10 | 22 | 72 | 4 | 0,25 | 0,15 | 01000 | |
| 12 | 12 | 26 | 83 | 4 | 0,3 | 0,2 | 01200 | |
| 14 | 14 | 26 | 83 | 4 | 0,3 | 0,2 | 01400 | |
| 16 | 16 | 32 | 92 | 6 | 0,4 | 0,25 | 01600 | 01600 |
| 18 | 18 | 32 | 92 | 6 | 0,4 | 0,25 | 01800 | |
| 20 | 20 | 38 | 104 | 6 | 0,45 | 0,3 | 02000 | 02000 |



Condiciones de corte
Cutting conditions
Conditions de coupe
Condizioni di taglio
Schnittbedingungen
Режимы резания

| 6208.67 | | 6248.67 | | | | | | | | | |
|-------------------------------|-------------------|------------------------|-----------|----|-----------------------------------|---------------------|----|----|-----------------------------|-----------------------------|--|
| Acero Steel <1400 N/mm² | Inox Stainless | Fundición Cast iron | ALU Mg | Cu | Materiales sintéticos Fiber | Grafito Graphite | Ti | Ni | Acero Steel 45÷50 HRc | Acero Steel 50÷70 HRc | |
| | 😊 | | | | | | | 😊 | | | |

[illegible]